



# HSR42/45/48

**No. Part No.**

- 1. C5=0410-B
- 2. CW2=0414-B
- 3. 776-39005
- 3a. ~~444-776-001~~
- 4. **TM42/04**
- 5. **BS32/126**
- 6. **826-03002**
- 7. J8-8DDY01-97
- 7a. J8-8CFY02-97
- 8. TM42/03
- 8a. ~~TM42/08-1A~~
- 9. B401/56
- 10. B401/10
- 11. 834-23041
- 12. TM42/08-3.0
- 13. 739-13002
- 14. TM42/16
- 15. ~~TM42/13~~
- 15a. ~~TM40/02~~
- 16. TM42/10
- 17. 925-98006
- 18. 53974
- 19. TM42/51
- 19a. TM42/53
- 20. B3=0520-B
- 21. VM28/204
- 22. TM42/38
- 23. C2=0514-B
- 24. 640-12001
- 25. VM14/241
- 26. N189.192
- 27. ~~TM42/06~~
- 27a. ~~TM40/02~~
- 28. 616-94029
- 29. 925-19044
- 30. TM42/43
- 31. N138.019
- 32. TM42/48
- 33. M12F/46-BB
- 34. MC-0316-B
- 35. TM42/47
- 36. ~~TM42SS1/04-0~~
- 36a. ~~TM40SS1/04~~
- 37. B36/95
- 38. TM42/36
- 39. B30/205
- 40. TM40/89
- 40a. TM42/17
- 41. BN38/43
- 42. TM42/46
- 43. ~~B30/1669~~
- 44. N3=04
- 45. TM42/19
- 46. 700-15012
- 47. TM42/15
- 48. C2=0410
- 49. 604-26014
- 50. N133.206
- 51. VM12/205
- 52. **N133.037**
- 53. TM40/27
- 54. **KV10**
- 55. B30/398
- 56. VM22/138
- 57. 730-09018
- 58. 925-15001
- 59. TM42/32
- 59a. 990-605-065
- 60. BS30/97
- 61. 784-430000-Y-6
- 62. TM42/11-70
- 63. **N124.063**
- 64. VM28/486-25
- 65. ~~TM42/42~~
- 65a. ~~TM42/12-1A~~
- 66. N100.604-size
- 67. **616-33003**
- 68. **VM13/216**
- 69. **786-27001-4.2**
- 69a. **786-27002-1A-4.5**
- 70. 859-32027
- 71. BV26/22
- 72. C2=0410
- 73. **616-94028**
- 74. TM42/05
- 75. **N122.028**
- 76. **VM28/254**
- 77. TM32/41
- 77a. ~~TM32/41-1B~~
- 78. **C2=0412-B**
- 79. TM36/44-1A
- 80. **TM36/64**
- 81. TM36/60
- 82. VM14SC13/89
- 83. N198.063

**DESCRIPTION**

- Screw, Top Cover
- Screw, Top Cover (2)
- Top Cover (42/45)
- Top Cover (48)
- Gasket, Top Cover
- E-Ring, Jet Needle
- Washer, Jet Needle
- Jet Needle (42)
- Jet Needle (45/48)
- Lever, T.V. (42/45)
- Lever, T.V. (48)
- E-Ring, Link Lever
- Packing, Link Lever
- Pin, Link Lever
- Throttle Valve (Slide)
- Screw, Needle Retainer
- Clip, Needle Retainer
- Sealing Ring, T.V. (42/45)
- Sealing Ring, T.V. (48)
- Seal, Throttle Valve
- Pulley, Cable Bracket
- E-Ring, Cable Bracket
- Bracket Ass'y, Cable
- Bracket Ass'y (Sportster)
- Bolt, Bracket
- Spacer, Bracket
- Plate, Lock Tab
- Screw
- Starter Nut, Choke
- Spring, Sarter Plunger
- Sarter Plunger
- Body (42/45)
- Body (48)
- Seal, Spigot Body
- Ring (Steel)
- Lever, A/P
- Pin, Throttle Lever
- Lever, Throttle
- Spring, A/P
- Screw, A/P
- Spring, A/P
- Mixing Body (42/45)
- Mixing Body
- Packing, Shaft (Plastic)
- Adjusting Screw, A/P
- O-Ring, A/P Screw
- Bolt
- Plate, Lock Tab
- Pin, Return Lever
- Lever, Return
- Adjusting Screw, Throttle
- Nut, Throttle Stop
- Spring, Throttle Return
- Shaft, Throttle
- Plate, Fuel Joint retainer
- Screw, Fuel Joint
- Screw, Pilot Air
- Spring, Pilot Air
- Washer, Pilot Air
- O-Ring, Pilot Air
- Fuel Joint
- O-Ring, Fuel Joint
- Packing, Idle Adjuster
- Washer, Idle Adjuster
- Spring, Idle Adjuster
- Ring, Idle Adjuster
- Idle Adjuster (Long)
- Idle Adjuster (Short)
- Air Jet (Blank)
- Needle Jet (723)
- Nozzle, Accel. Pump
- O-Ring, A/P
- Pilot Jet
- Extender, Main Jet (42/45)
- Extender, Main Jet (48)
- Main Jet
- O-Ring, N.V.
- Screw, N.V. Retainer
- Needle Valve Ass'y (42/45)
- Needle Valve Ass'y (48)
- Float Ass'y
- Pin, Float
- Screw, Float Pin
- Packing, Float Bowl
- Float, Chamber Body
- Hose, Overflow
- O-Ring, Drain Plug
- Drain Plug (42/45)
- Drain Plug (48)
- Screw, Float Bowl (short)
- Rod, A/P
- Boot, A/P Rod
- Plunger, A/P
- Spring, A/P
- Rubber Cap, Purge Port

**Rebuild Kit:**  
**HSR42/45: KHS-016**  
**HSR48: KHS-031**  
 Part numbers in bold type are included in the rebuild kits.

-98 Lean  
 -97 Std.  
 -96  
 -95 Rich

-50 Lean  
 -60 (Std. for Sportster)  
 -70 (Std. for HSR42/45/48)

-160 (Std. for HSR42)  
 -175 (Std. for HSR45)  
 -190 (Std. for HSR48)

**NOTE:**  
 Part numbers with lines through them are not available.

